

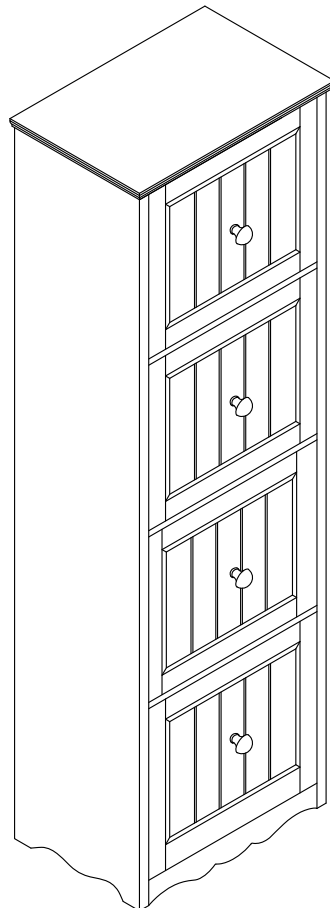
HOME DECORATORS C O L L E C T I O N

HDC# 08042 MFG# TW-18402IY
SOUTHPORT FILE CABINET 4 DRW

ASSEMBLY INSTRUCTIONS

Note: Before assembly, please be sure to work on a soft, flat surface to avoid any damage to the finish.

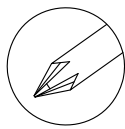
Made In China



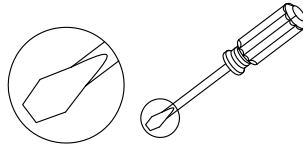
BEFORE ASSEMBLY

IMPORTANT NOTE: READ CAREFULLY BEFORE ASSEMBLY TO PREVENT DAMAGE TO PARTS. Following instruction listed below in the proper sequence as numbered to assure fast, easy and correct assembly.

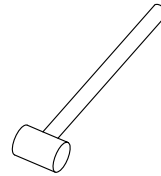
ASSEMBLY TOOLS REQUIRED



"+"Screw driver



"-"Screw driver



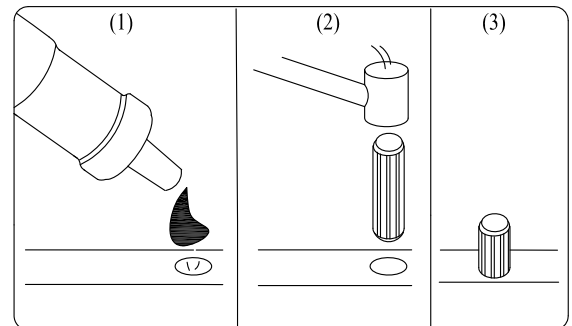
Rubber Mallet



Electric drill

WOODEN DOWEL INSTALLATION PROCEDURE

- (1) FILL HOLE 1/4 FULL OF GLUE.
- (2) GENTLY TAP DOWEL INTO HOLE WITH RUBBER Mallet OR USE HAND PRESS IN.
DO NOT USE HAMMER
- (3) WIPE AWAY EXCESS GLUE.



HIDDEN CONNECTOR ASSEMBLY TECHNIQUES FOR LOCK NUT & LOCK PIN

1 SET INCLUDES: (C) CAM-LOCK 1PC. (A) CAM BOLT 1PC.

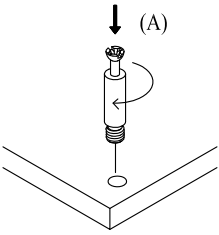
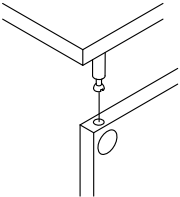
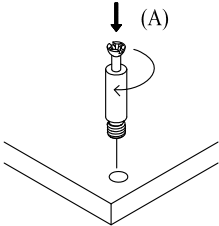
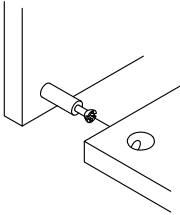
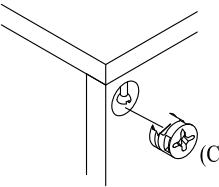
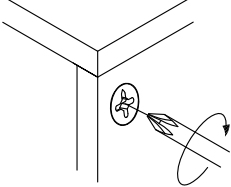
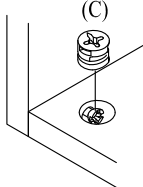
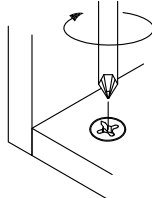
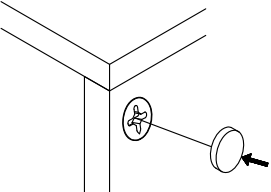
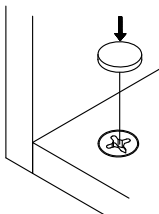
TOOL NEEDED: "+" SCREW DRIVER

STEP 1: SCREW CAM BOLT (A) ONTO PRE-SET PLASTIC NUT ON PANEL. USE A "+" SCREW-DRIVER FOR TIGHTENING. ATTENTION: DO NOT OVER TIGHTEN THE CAM BOLT (A).

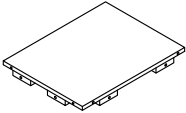

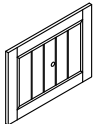
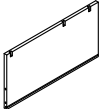
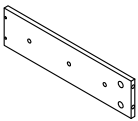
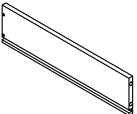
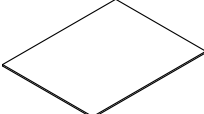
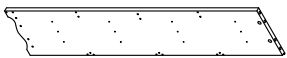
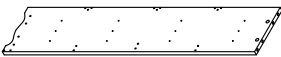
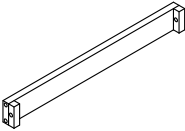
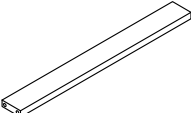
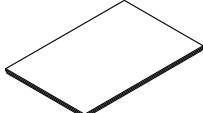
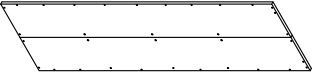
STEP 2: ATTACH BOTH PANELS, MAKE SURE YOU HAVE INSERTED THE CAM BOLT TO THE VERY DEPTH OF THE HOLE WITH RUBBER Mallet GENTLY, CAUTION: DO NOT USE HAMMER. THEN INSERT CAM-LOCK (C) INTO PRE-DRILLED HOLE ON PANEL, MAKE SURE THE ARROW ON CAM-LOCK (C) SET IN PANEL POINT TOWARD THE HOLE INTO WHICH THE CAM BOLT (A) HAS BEEN INSERTED AND INSERTED THE CAM-LOCK (C) TO THE VERY DEPTH OF THE HOLE.

STEP 3: ROTATE THE CAM-LOCK (C) CLOCKWISE TO SECURE CAM BOLT (A) BY TIGHTENING WITH A "+" SCREWDRIVER.

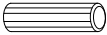
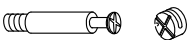



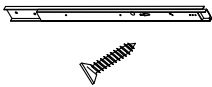
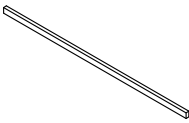

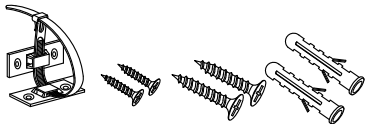
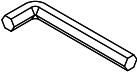
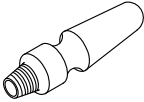
DETAIL STEP PLEASE SEE THE BELOW PICTURE.

VERTICAL CONNECTION		HORIZONTAL CONNECTION	
(1) 	(2) 	(1) 	(2) 
(3) 	(4) 	(3) 	(4) 
(5) 		(5) 	

PARTS LIST

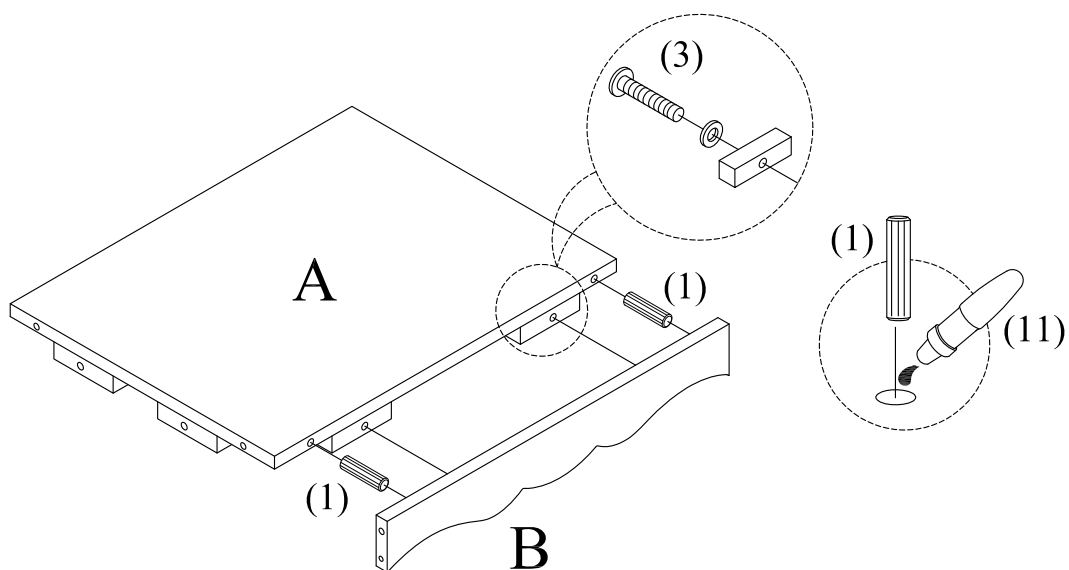
BOTTOM PANEL 1 PC  A	ACROSS PANEL 1 PC  B	DRAWER FRONT PANEL 4 PCS  C	DRAWER BACK PANEL 4 PCS  D
DRAWER LEFT SIDE PANEL 4 PCS  E	DRAWER RIGHT SIDE PANEL 4 PCS  F	DRAWER BOTTOM PANEL 4 PCS  G	LEFT SIDE PANEL 1 PC  H
RIGHT SIDE PANEL 1 PC  I	BACK ACROSS PANEL 3 PCS  J	FRONT ACROSS PANEL 3 PCS  K	TOP PANEL 1 PC  L
BACK PANEL 1 PC  M			

HARDWARE LIST

WOOD DOWEL 32 PCS  (1)	CAM BOLT CAM-LOCK 26 SETS  (2)	ROUND HEAD BOLT FLAT WASHER 12 SETS  (3)	KNOB ROUND HEAD BOLT 4 SETS  (4)
FLAT HEAD SCREW 16 PCS  (5)	SLIDE FLAT HEAD SCREW 8 SETS  (6)	ALUMINUM BAR 8 PCS  (7)	ROUND HEAD SCREW 30 PCS  (8)
TILTING PREVENT HARDWARE 2 SETS  (9)		ALLEN KEY 1 PC  (10)	GLUE 1 PC  (11)

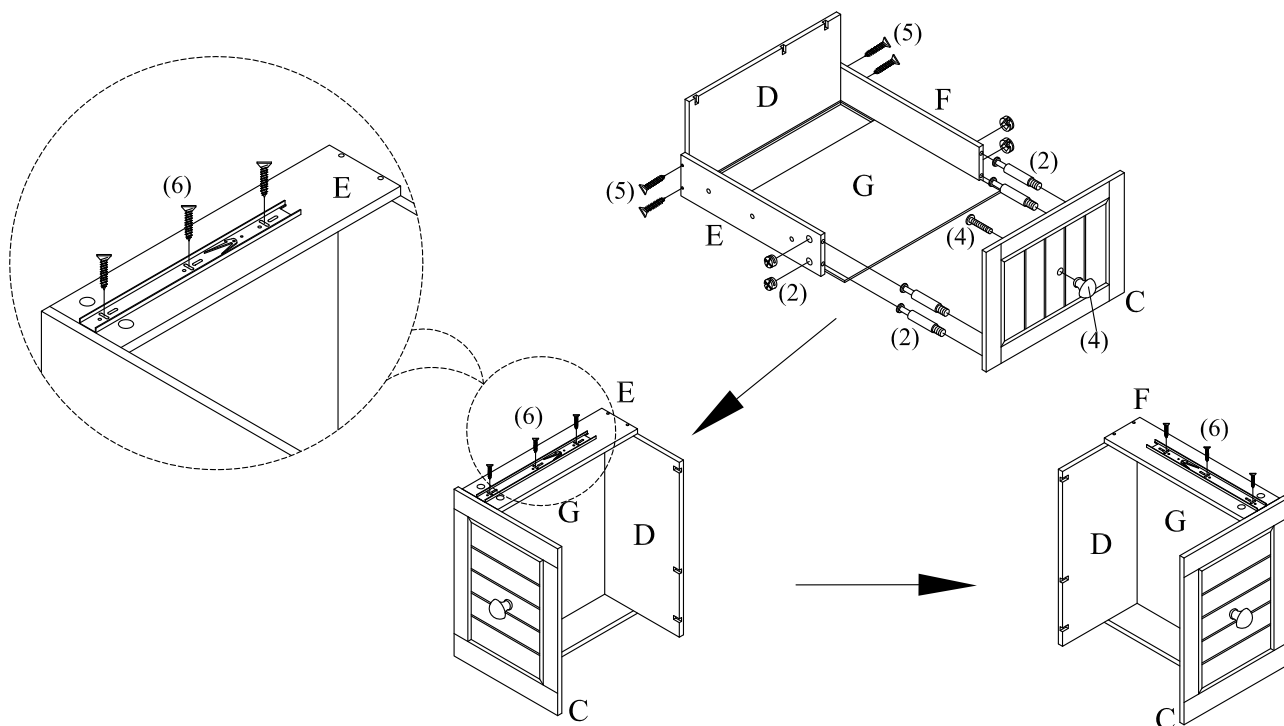
STEP 1: ASSEMBLE ACROSS PANEL (B) ON BOTTOM PANEL (A)

- FILL RELEVANT HOLES 1/4 FULL OF GLUE, INSERT WOOD DOWEL (1) INTO THESE HOLES. (DETAILS SEE WOODEN DOWEL INSTALLATION PROCEDURE ON PAGE 2).
- USE ROUND BOLT & FLAT WASHER (3) TO ATTACH ACROSS PANEL (B) AND BOTTOM PANEL (A) TOGETHER BY ALLEN KEY (10).



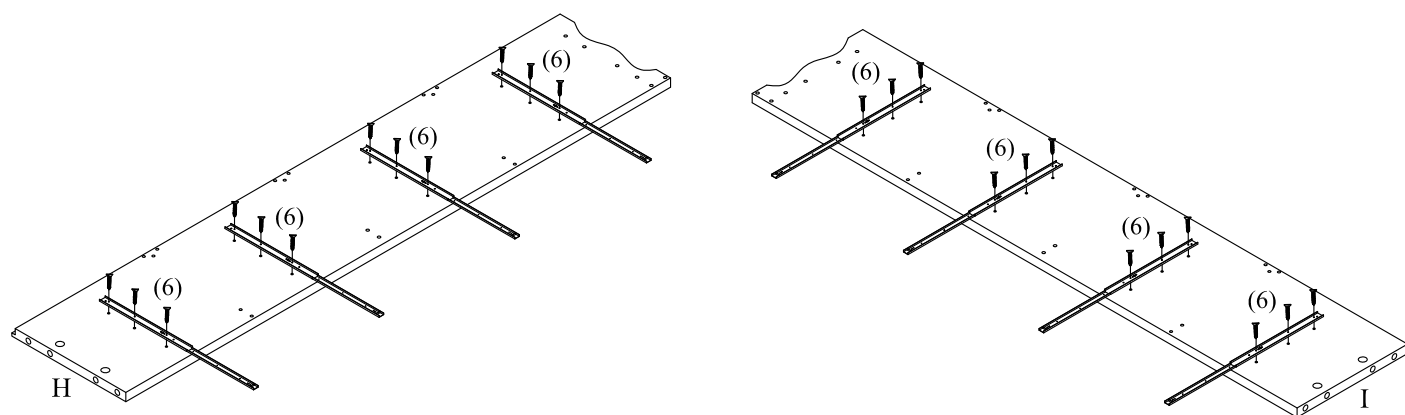
STEP 2: ASSEMBLE DRAWER

- USE SCREW (5) TO ATTACH SIDE PANEL (E & F) AND BACK PANEL (D) TOGETHER.
- INSERT DRAWER BOTTOM PANEL (G) INTO SLOTS IN SIDE PANEL (E & F).
- USE CAM-BLOT & CAM-LOCK (2) TO FIX DRAWER SIDE PANEL (E & F) AND DRAWER FRONT PANEL (C).
- USE BOLT (4) TO ATTACH KNOB (4) ONTO DRAWER FRONT PANEL (C).
- USE FLAT SCREW (6) TO ASSEMBLE THE SLIDE (6) ONTO DRAWER SIDE PANEL (E & F).



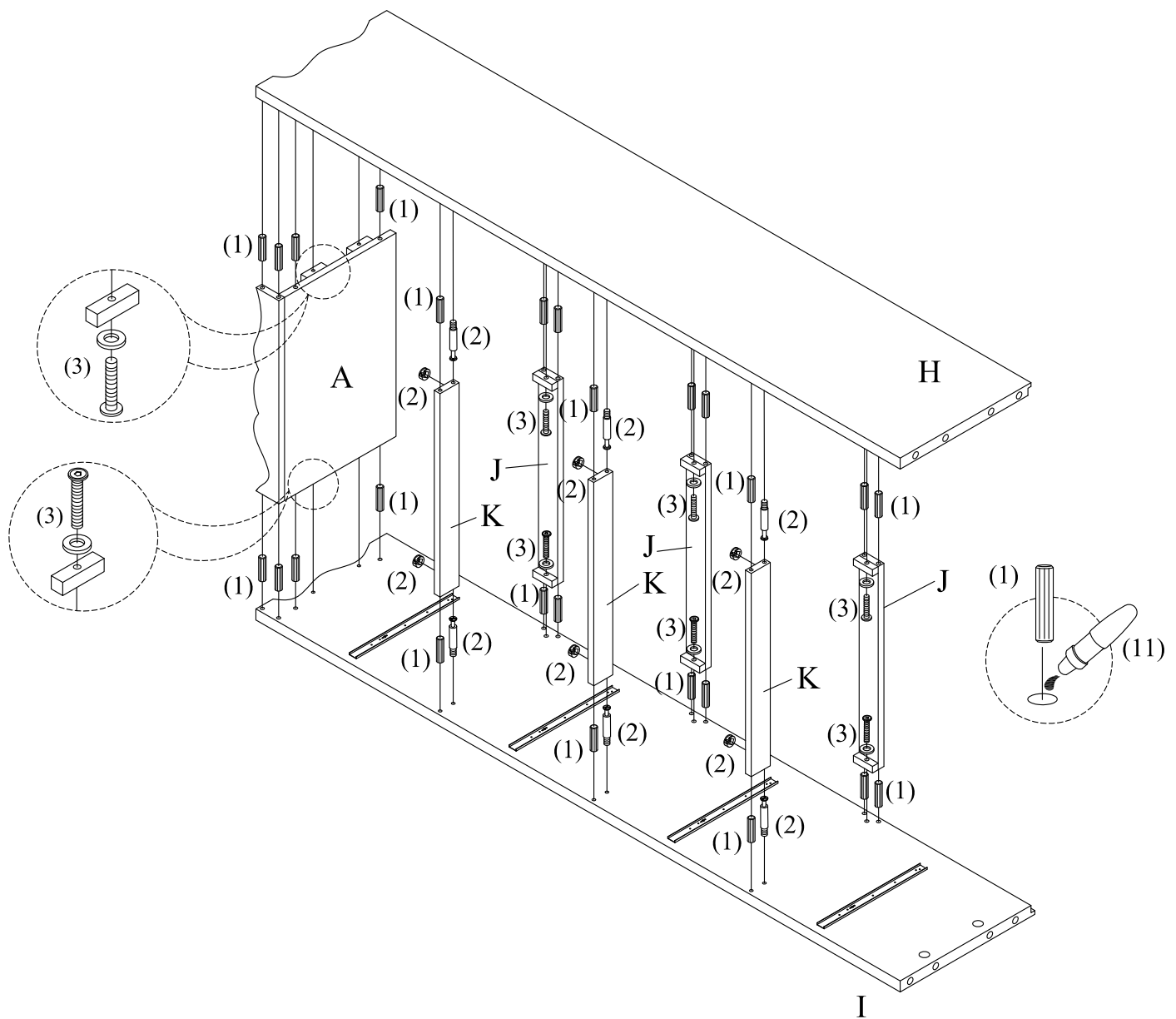
STEP 3: ASSEMBLE SLIDE (6)

- USE FLAT SCREW (6) TO ATTACH SLIDE (6) ONTO SIDE PANEL (H & I).



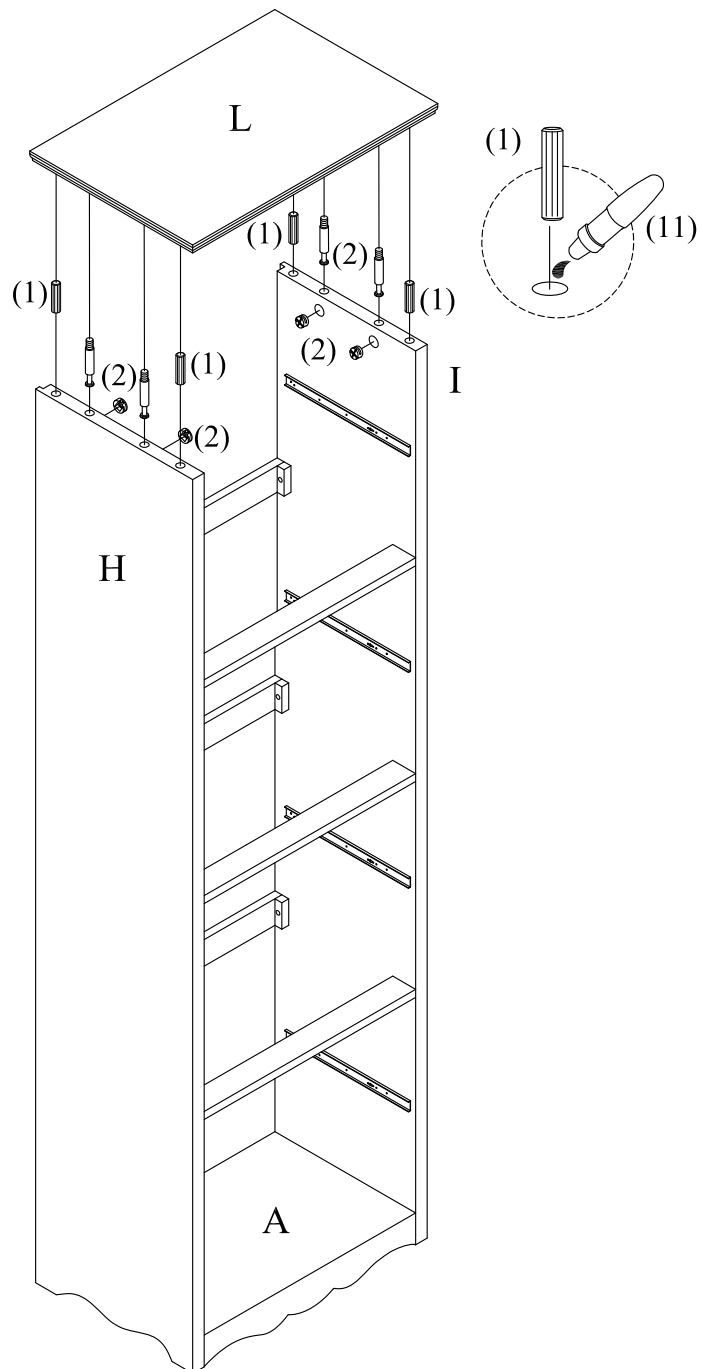
STEP 4: ASSEMBLE SIDE PANEL (H & I) AND BOTTOM PANEL (A)

- FILL RELEVANT HOLES 1/4 FULL OF GLUE, INSERT WOOD DOWEL (1) INTO THESE HOLES.
(DETAILS SEE WOODEN DOWEL INSTALLATION PROCEDURE ON PAGE 2).
- USE CAM BOLT & CAM LOCK (2) AND ROUND BOLT & FLAT WASHER (3) TO ASSEMBLE SIDE PANEL (H & I) AND ACROSS PANEL (J & K) ALSO BOTTOM PANEL (A) TOGETHER.



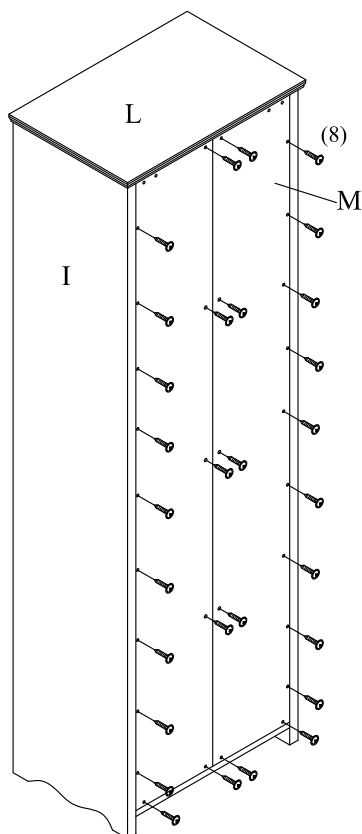
STEP 5: ASSEMBLE TOP PANEL (L)

- FILL RELEVANT HOLES 1/4 FULL OF GLUE, INSERT WOOD DOWEL (1) INTO THESE HOLES. (DETAILS SEE WOODEN DOWEL INSTALLATION PROCEDURE ON PAGE 2).
- USE CAM BOLT & CAM LOCK (2) TO ASSEMBLE SIDE PANEL (H & I) AND TOP PANEL (L).



STEP 6: ASSEMBLE BACK PANEL (M)

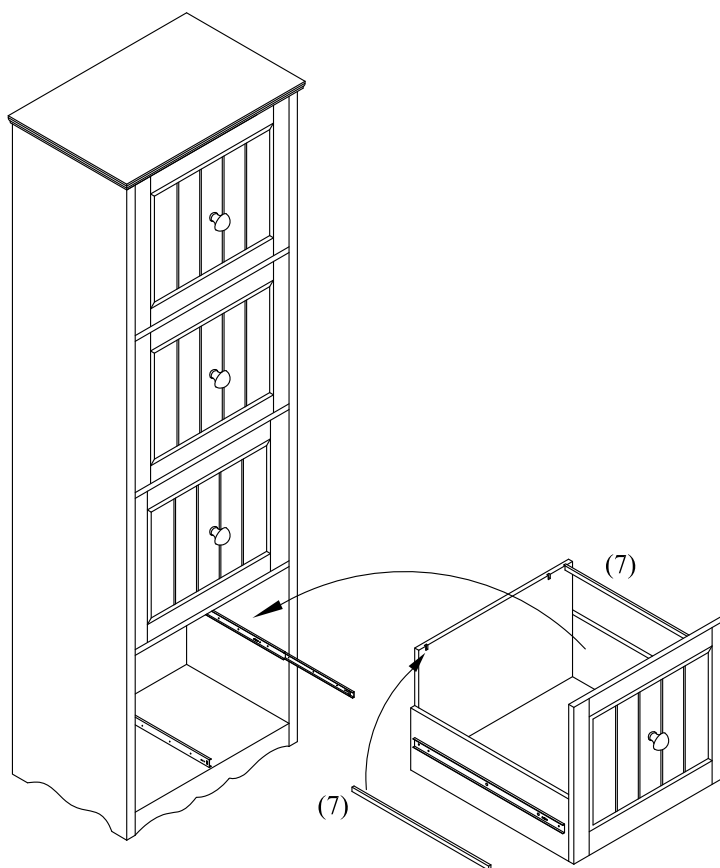
- USE ROUND HEAD SCREW (8) TO ATTACH BACK PANEL (M) ON THE BACK OF PRE-ASSEMBLED UNIT.



NOTE:BEFORE YOU ASSEMBLE BACK PANEL, PLEASE MAKE SURE THE 2 SIDE PANELS HAVE EVEN GAP BETWEEN THEM. IF UNEVEN, SHIFT THE SIDE PANELS EVENLY SPACED, THEN ATTACH BACK PANEL.

STEP 7: PLACE DRAWERS

- PULL OUT SLIDES INSIDE THE SIDE PANELS OF THE PRE-ASSEMBLED UNIT PROPERLY, HAVE 4 DRAWERS TO MATCH SLIDE AND THEN SLID THEM INTO THE PRODUCT BODY GENTLY.
- PUT THE 2 ALUMINUM BARS (7) INTO THE SLOTS INSIDE EACH DRAWER.



STEP 8: ASSEMBLE PREVENT DEVICE (9)

- USE ELECTRIC DRILL TO DRILL 4 SMALL HOLES ON THE DESIRED LOCATION OF WALL, INSERT 4 GECKOS INTO THE 4 HOLES BY RUBBER Mallet, USE 4 LONG SCREWS TO ATTACH ONE PLASTIC SLICE ONTO WALL, THEN USE 4 SHORT SCREWS TO ATTACH ANOTHER PLASTIC SLICE ON THE BACK OF PRE-ASSEMBLED PRODUCT.
- USE THE PLASTIC ROPE TO LINK THE PRODUCT AND WALL TOGETHER.

